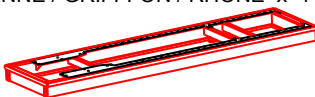


SEVENNE / GRIFFON / RHONE x 1



A x 1

B x 1

C x 5

D x 1

TV400 x 4



MZ080 x 2

MZ140 x 6

MZ141 x 1

MZ142 x 1



MZ200 x 4

MZ260 x 9

MZ601 x 2

MZ602 x 3



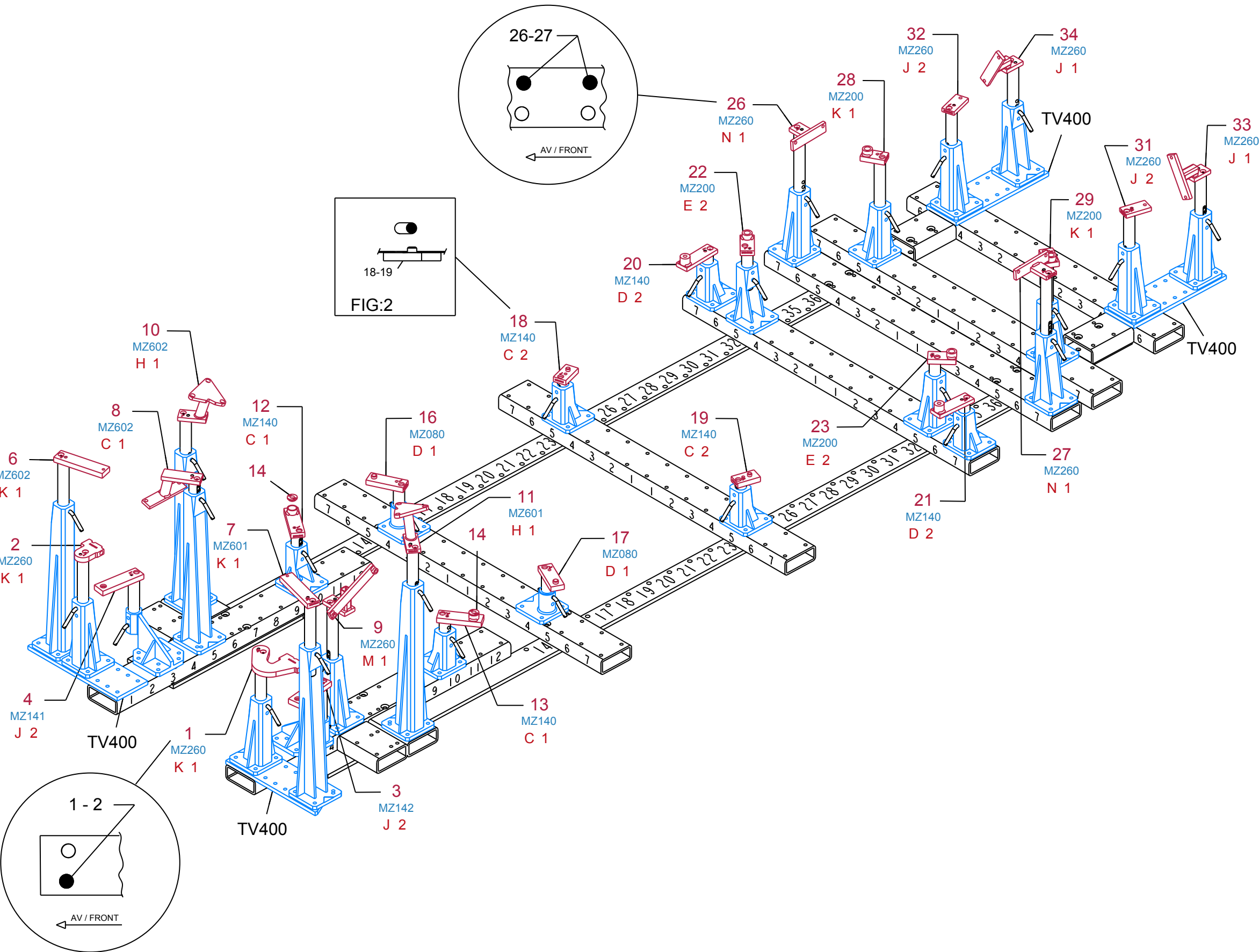
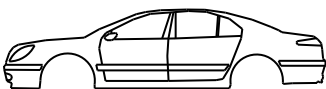
P100 x 5

P160 x 6

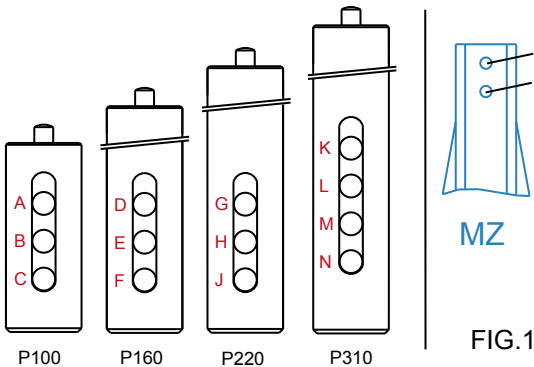
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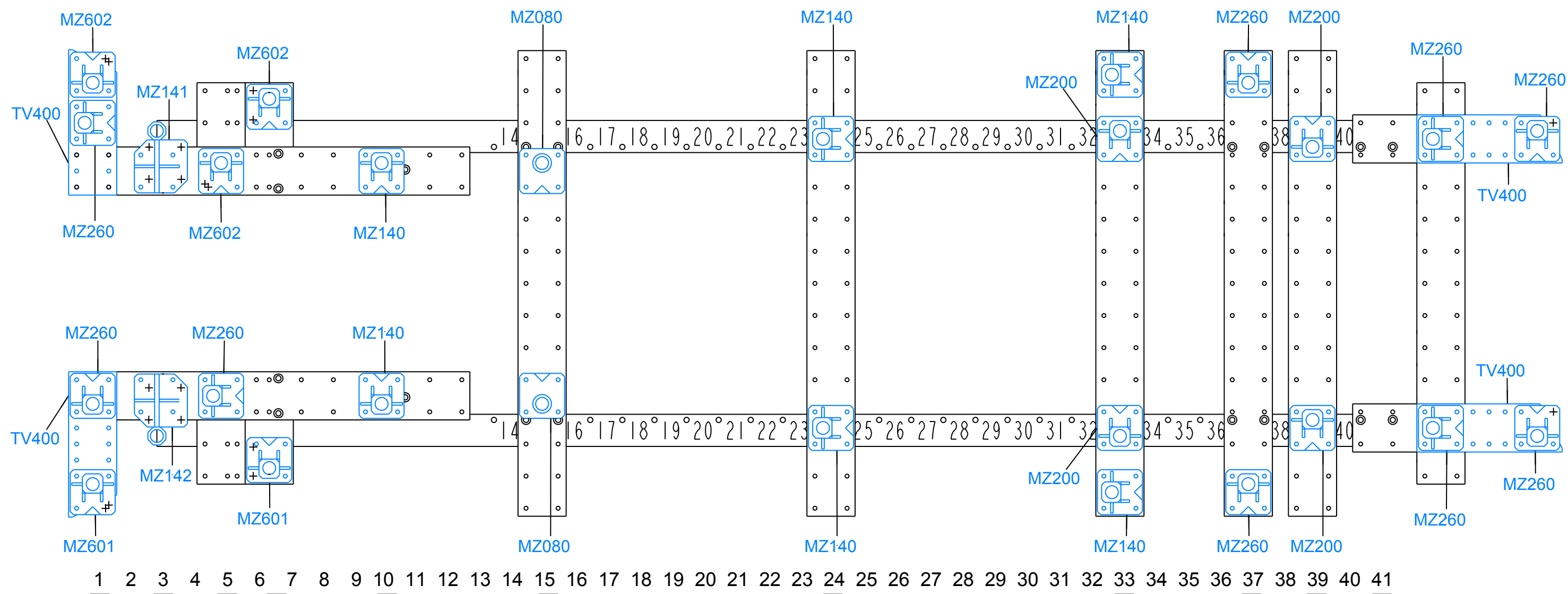
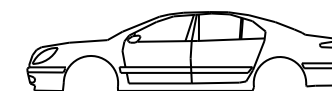
P310 x 9

9123.013 / 9123.023



REP	REFERENCE	NB		NB
1	2630.5001	1	M14	1
			M14-110	1
2	2630.5002	1	M14	1
			M14-110	1
3	2630.5003	1	M14-50	2
4	2630.5004	1		
6	2630.5006	1	M8-30	2
7	2630.5007	1		
8	2630.5008	1	M10-30	2
9	2630.5009	1	M10-50	2
10	2630.5010	1	M14	6
11	2630.5011	1	M14-50	6
12	2630.5012	1	M14-90	2
13	2630.5013	1		
14	2630.5014	2		
16	2630.5016	1		
17	2630.5017	1		
18	2630.5018	1		
19	2630.5019	1		
20	2630.5020	1	M10-70	2
21	2630.5021	1		
22	2630.5022	1	M14-70	2
23	2630.5023	1		
26	2630.5026	1	M10-30	4
27	2630.5027	1		
28	2630.5028	1	M14-70	2
29	2630.5029	1		
31	2630.5031	1	M10-30	2
32	2630.5032	1		
33	2630.5033	1	M10	4
34	2630.5034	1		





Technical drawing illustrating the assembly of a vehicle chassis, showing various components and their assembly sequence.

DIAG FIG:3

Assembly sequence: 1. M14-50 (Bushing) is inserted into the chassis member (3-4). 2. M14-50 is secured with a nut (5).

DIAG FIG:4

Assembly sequence: 1. M14-160 (Bushing) is inserted into the chassis member (12-13). 2. M14-160 is secured with a nut (14).

DIAG FIG:5

Assembly sequence: 1. M14-160 (Bushing) is inserted into the chassis member (22-23). 2. M14-160 is secured with a nut (25).

DIAG FIG:6

Assembly sequence: 1. M14-50 (Bushing) is inserted into the chassis member (22-23). 2. M14-50 is secured with a nut (24).

DIAG FIG:7

Assembly sequence: 1. M14-50 (Bushing) is inserted into the chassis member (28-29). 2. M14-50 is secured with a nut (30).

FIG:2

Assembly sequence: 1. M14-160 (Bushing) is inserted into the chassis member (18-19). 2. M14-160 is secured with a nut (18).

Assembly Components and Sequence:

- 12** MZ080 C 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (12-13). 2. M14-160 is secured with a nut (14).
- 13** MZ080 C 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (12-13). 2. M14-160 is secured with a nut (14).
- 14** MZ080 C 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (12-13). 2. M14-160 is secured with a nut (14).
- 16** MZ080 D 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (12-13). 2. M14-160 is secured with a nut (14).
- 17** MZ080 D 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (12-13). 2. M14-160 is secured with a nut (14).
- 18** MZ140 C 2: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (18-19). 2. M14-160 is secured with a nut (18).
- 19** MZ140 C 2: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (18-19). 2. M14-160 is secured with a nut (18).
- 22** MZ080 E 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (22-23). 2. M14-160 is secured with a nut (25).
- 23** MZ080 E 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (22-23). 2. M14-160 is secured with a nut (25).
- 24** MZ080 C 1: Assembly sequence 1. M14-50 (Bushing) is inserted into the chassis member (22-23). 2. M14-50 is secured with a nut (24).
- 25** MZ080 E 1: Assembly sequence 1. M14-160 (Bushing) is inserted into the chassis member (22-23). 2. M14-160 is secured with a nut (25).
- 28** MZ200 D 1: Assembly sequence 1. M14-50 (Bushing) is inserted into the chassis member (28-29). 2. M14-50 is secured with a nut (30).
- 29** MZ200 D 1: Assembly sequence 1. M14-50 (Bushing) is inserted into the chassis member (28-29). 2. M14-50 is secured with a nut (30).
- 30** MZ200 D 1: Assembly sequence 1. M14-50 (Bushing) is inserted into the chassis member (28-29). 2. M14-50 is secured with a nut (30).
- 31** MZ260 H 1: Assembly sequence 1. M14-50 (Bushing) is inserted into the chassis member (28-29). 2. M14-50 is secured with a nut (30).
- 32** MZ260 H 1: Assembly sequence 1. M14-50 (Bushing) is inserted into the chassis member (28-29). 2. M14-50 is secured with a nut (30).

FIG.1			
3 / 4	2630.5A-L04-A3	16-02-15	00

